Medium Pressure GLOBALCORE™

Standard

187 Best
Caa-1

No-Skive GlobalCore
Exceeds ISO 18752-AS

387 Best
Caa-4

No-Skive GlobalCore
Sizes -4 to -16 exceed ISO 18752-AC
Sizes -20 to -32 exceed ISO 18752-BC

487 Best
Caa-7

No-Skive GlobalCore
Sizes -4 to -12 exceed ISO 18752-AC
Sizes -16 to -32 exceed ISO 18752-BC

High abrasion resistance

187TC Best
Caa-2

No-Skive GlobalCore Tough Cover
Exceeds ISO 18752-AS

387TC Best
Caa-5

No-Skive GlobalCore Tough Cover
Sizes -4 to -16 exceed ISO 18752-AC
Sizes -20 to -32 exceed ISO 18752-CC

487TC Best
Caa-8

No-Skive GlobalCore Tough Cover
Sizes -4 to -12 exceed ISO 18752-AC
Sizes -16 to -32 exceed ISO 18752-CC

Extreme abrasion resistance

187ST Best
Caa-3

No-Skive GlobalCore Super Tough
Exceeds ISO 18752-AS

387ST Best
Caa-6

No-Skive GlobalCore Super Tough
Sizes -4 to -16 exceed ISO 18752-AC
Sizes -20 to -32 exceed ISO 18752-CC

487ST Best
Caa-9

No-Skive GlobalCore Super Tough
Sizes -4 to -12 exceed ISO 18752-AC
Sizes -16 to -32 exceed ISO 18752-CC

387

No-Skive GlobalCore

Sizes -4 to -16 exceed ISO 18752-AC
Sizes -20 to -32 exceed ISO 18752-BC

- GlobalCore - *No-Skive*
- ½ ISO 18752 minimum bend radius
- Low force to flex for ease of installation
- 21 MPa constant working pressure

Primary Applications

General medium pressure hydraulic applications

Applicable Specifications

Exceed ISO 18752-AC and ISO 18752-BC

Construction

Inner tube: Synthetic rubber
Reinforcement: One or two high-tensile steel wire braids (four-spiral for sizes -20 up to -32)
Cover: Synthetic rubber

Temperature Range ..... -40 °C up to +100 °C

Exception: Air ..... max. +70 °C
Water ..... max. +85 °C

Recommended Fluids

Hydraulic fluids on a mineral-oil basis, water-glycol and lubricating oils, air and water. For air and gas applications with a pressure exceeding 1.7 MPa, the cover must be pin-pricked. Consult the chemical compatibility section on pages ***Ab-26*** to ***Ab-34*** for more detailed information.

Fitting Series

Series 43/48 for sizes -4 up to -16 — 43 — 48
Series 43/77 for size -20 — 43 — 77
Series 77 for sizes -24 up to -32 — 77

Part Number	Hose I.D.				Hose O.D.	Pressure Rating				min. bend radius	weight
						max. working pressure		min. burst pressure			
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	mm	kg
387-4	6	1/4	-4	6.4	13.4	21.0	3000	84.0	12000	50	0.24
387-6	10	3/8	-6	9.5	17.4	21.0	3000	84.0	12000	65	0.34
387-8	12	1/2	-8	12.7	20.7	21.0	3000	84.0	12000	90	0.43
387-10	16	5/8	-10	15.9	23.9	21.0	3000	84.0	12000	100	0.49
387-12	19	3/4	-12	19.1	27.8	21.0	3000	84.0	12000	120	0.86
387-16	25	1	-16	25.4	35.4	21.0	3000	84.0	12000	150	1.17
387-20	31	1 1/4	-20	31.8	46.3	21.0	3000	84.0	12000	210	2.59
387-24	38	1 1/2	-24	38.1	52.8	21.0	3000	84.0	12000	250	2.99
387-32	51	2	-32	50.8	66.2	21.0	3000	84.0	12000	320	4.09

The combination of high temperature and high pressure could reduce the hose life.

Hose layline example

387TC

No-Skive GlobalCore Tough Cover

Sizes -4 to -16 exceed ISO 18752-AC
Sizes -20 to -32 exceed ISO 18752-CC

- GlobalCore - *No-Skive*
- ½ ISO 18752 minimum bend radius
- Low force to flex for ease of installation
- 21 MPa constant working pressure
- Highly abrasion resistant TOUGH COVER
- MSHA approved
- Hose is suitable for temporary immersion in mineral oil up to 70 °C with frequent inspections

Primary Applications

General medium pressure hydraulic applications

Applicable Specifications

Exceed ISO 18752-AC and ISO 18752-CC

Construction

Inner tube: Synthetic rubber
Reinforcement: One or two high-tensile steel wire braids (four-spiral for sizes -20 up to -32)
Cover: Highly abrasion resistance MSHA approved synthetic rubber

Temperature Range ..... -40 °C up to +125 °C

Exception: Air ..... max. +70 °C
Water ..... max. +85 °C

Recommended Fluids

Hydraulic fluids on a mineral-oil basis, water-glycol and lubricating oils, air and water. For air and gas applications with a pressure exceeding 1.7 MPa, the cover must be pin-pricked. Consult the chemical compatibility section on pages ***Ab-26*** to ***Ab-34*** for more detailed information.

Fitting Series

Series 43/48 for sizes -4 up to -16

Series 43/77 for size -20

Series 77 for sizes -24 up to -32

Part Number	Hose I.D.				Hose O.D.	Pressure Rating: max. working pressure		Pressure Rating: min. burst pressure		min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	mm	kg
387TC-4	6	1/4	-4	6.4	13.4	21.0	3000	84.0	12000	50	0.24
387TC-6	10	3/8	-6	9.5	17.4	21.0	3000	84.0	12000	65	0.34
387TC-8	12	1/2	-8	12.7	20.7	21.0	3000	84.0	12000	90	0.43
387TC-10	16	5/8	-10	15.9	23.9	21.0	3000	84.0	12000	100	0.49
387TC-12	19	3/4	-12	19.1	27.8	21.0	3000	84.0	12000	120	0.86
387TC-16	25	1	-16	25.4	35.4	21.0	3000	84.0	12000	150	1.17
387TC-20	31	1 1/4	-20	31.8	46.3	21.0	3000	84.0	12000	210	2.59
387TC-24	38	1 1/2	-24	38.1	52.8	21.0	3000	84.0	12000	250	2.99
387TC-32	51	2	-32	50.8	66.2	21.0	3000	84.0	12000	320	4.09

The combination of high temperature and high pressure could reduce the hose life.

Hose layline example

GLOBALCORE

387ST

No-Skive GlobalCore Super Tough

Sizes -4 to -16 exceed ISO 18752-AC
Sizes -20 to -32 exceed ISO 18752-CC

- GlobalCore - *No-Skive*
- ½ ISO 18752 minimum bend radius
- Low force to flex for ease of installation
- 21 MPa constant working pressure
- Extreme abrasion resistant SUPER TOUGH cover

Primary Applications

Medium pressure hydraulic applications with extremely high abrasion risks

Applicable Specifications

Exceed ISO 18752-AC and ISO 18752-CC

Construction

Inner tube: Synthetic rubber
Reinforcement: One or two high-tensile steel wire braids (four-spiral for sizes -20 up to -32)
Cover: Synthetic rubber with a special polyethylene coating

Temperature Range ..... -40 °C up to +125 °C

Exception: Air ..... max. +70 °C
Water ..... max. +85 °C

Recommended Fluids

Hydraulic fluids on a mineral-oil basis, water-glycol and lubricating oils, air and water. For air and gas applications with a pressure exceeding 1.7 MPa, the cover must be pin-pricked. Consult the chemical compatibility section on pages ***Ab-26*** to ***Ab-34*** for more detailed information.

Fitting Series

Series 43/48 for sizes -4 up to -16 — 43 — 48
Series 43/77 for size -20 — 43 — 77
Series 77 for sizes -24 up to -32 — 77

Part Number	Hose I.D.				Hose O.D.	Pressure Rating: max. working pressure		Pressure Rating: min. burst pressure		min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	mm	kg
387ST-4	6	1/4	-4	6.4	13.4	21.0	3000	84.0	12000	50	0.24
387ST-6	10	3/8	-6	9.5	17.4	21.0	3000	84.0	12000	65	0.34
387ST-8	12	1/2	-8	12.7	20.7	21.0	3000	84.0	12000	90	0.43
387ST-10	16	5/8	-10	15.9	23.9	21.0	3000	84.0	12000	100	0.49
387ST-12	19	3/4	-12	19.1	27.8	21.0	3000	84.0	12000	120	0.86
387ST-16	25	1	-16	25.4	35.4	21.0	3000	84.0	12000	150	1.17
387ST-20	31	1 1/4	-20	31.8	46.3	21.0	3000	84.0	12000	210	2.59
387ST-24	38	1 1/2	-24	38.1	52.8	21.0	3000	84.0	12000	250	2.99
387ST-32	51	2	-32	50.8	66.2	21.0	3000	84.0	12000	320	4.09

The combination of high temperature and high pressure could reduce the hose life.

Hose layline example

487

No-Skive GlobalCore

Sizes -4 to -12 exceed ISO 18752-AC
Sizes -16 to -32 exceed ISO 18752-BC

- GlobalCore - *No-Skive*
- ½ ISO 18752 minimum bend radius
- Low force to flex for ease of installation
- 28 MPa constant working pressure

Primary Applications

General medium pressure hydraulic applications

Applicable Specifications

Exceed ISO 18752-AC and ISO 18752-BC

Construction

Inner tube: Synthetic rubber
Reinforcement: One or two high-tensile steel wire braids for sizes -4 up to -12
(four-spiral wires for sizes -16 up to -24
Six-spiral wires for size -32)
Cover: Synthetic rubber

Temperature Range ..... -40 °C up to +100 °C

Exception: Air ..... max. +70 °C
Water ..... max. +85 °C

Recommended Fluids

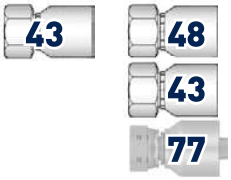
Hydraulic fluids on a mineral-oil basis, water-glycol and lubricating oils, air and water. For air and gas applications with a pressure exceeding 1.7 MPa, the cover must be pin-pricked. Consult the chemical compatibility section on pages ***Ab-26*** to ***Ab-34*** for more detailed information.

Fitting Series

Series 43/48 for sizes -4 up to -12

Series 43 for size -16

Series 77 for sizes -20 up to -32

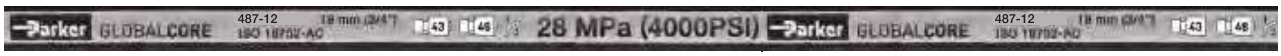


GLOBALCORE

Part Number	Hose I.D.				Hose O.D.	Pressure Rating: max. working pressure		Pressure Rating: min. burst pressure		min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	mm	kg
487-4	6	1/4	-4	6.4	13.1	28.0	4000	112.0	16000	50	0.30
487-6	10	3/8	-6	9.5	17.2	28.0	4000	112.0	16000	65	0.42
487-8	12	1/2	-8	12.7	20.4	28.0	4000	112.0	16000	90	0.52
487-10	16	5/8	-10	15.9	23.9	28.0	4000	112.0	16000	100	0.66
487-12	19	3/4	-12	19.1	27.8	28.0	4000	112.0	16000	120	0.86
487-16	25	1	-16	25.4	37.8	28.0	4000	112.0	16000	150	1.99
487-20	31	1 1/4	-20	31.8	46.3	28.0	4000	112.0	16000	210	2.59
487-24	38	1 1/2	-24	38.1	52.8	28.0	4000	112.0	16000	250	3.08
487-32	51	2	-32	50.8	67.3	28.0	4000	112.0	16000	320	6.47

The combination of high temperature and high pressure could reduce the hose life.

Hose layline example



487TC

No-Skive GlobalCore Tough Cover

Sizes -4 to -12 exceed ISO 18752-AC
Sizes -16 to -32 exceed ISO 18752-CC

- GlobalCore - *No-Skive*
- ½ ISO 18752 minimum bend radius
- Low force to flex for ease of installation
- 28 MPa constant working pressure
- Highly abrasion resistant TOUGH COVER
- MSHA approved
- Hose is suitable for temporary immersion in mineral oil up to 70 °C with frequent inspections

Primary Applications

General medium pressure hydraulic applications

Applicable Specifications

Exceed ISO 18752-AC and ISO 18752-BC

Construction

Inner tube: Synthetic rubber
Reinforcement: One or two high-tensile steel wire braids for sizes -4 up to -12
(four-spiral wires for sizes -16 up to -24
Six-spiral wires for size -32)
Cover: Highly abrasion resistance
MSHA approved synthetic rubber

Temperature Range ..... -40 °C up to +125 °C

Exception: Air ..... max. +70 °C
Water ..... max. +85 °C

Recommended Fluids

Hydraulic fluids on a mineral-oil basis, water-glycol and lubricating oils, air and water. For air and gas applications with a pressure exceeding 1.7 MPa, the cover must be pin-pricked. Consult the chemical compatibility section on pages ***Ab-26*** to ***Ab-34*** for more detailed information.

Fitting Series

Series 43/48 for sizes -4 up to -12 

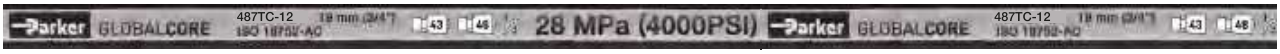
Series 43 for size -16 

Series 77 for sizes -20 up to -32 

Part Number	Hose I.D.				Hose O.D.	Pressure Rating: max. working pressure		Pressure Rating: min. burst pressure		min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	mm	kg
487TC-4	6	1/4	-4	6,4	13,1	28,0	4000	112,0	16000	50	0,30
487TC-6	10	3/8	-6	9,5	17,2	28,0	4000	112,0	16000	65	0,42
487TC-8	12	1/2	-8	12,7	20,4	28,0	4000	112,0	16000	90	0,52
487TC-10	16	5/8	-10	15,9	23,9	28,0	4000	112,0	16000	100	0,66
487TC-12	19	3/4	-12	19,1	27,8	28,0	4000	112,0	16000	120	0,86
487TC-16	25	1	-16	25,4	37,8	28,0	4000	112,0	16000	150	1,99
487TC-20	31	1 1/4	-20	31,8	46,3	28,0	4000	112,0	16000	210	2,59
487TC-24	38	1 1/2	-24	38,1	52,8	28,0	4000	112,0	16000	250	3,08
487TC-32	51	2	-32	50,8	67,3	28,0	4000	112,0	16000	320	6,47

The combination of high temperature and high pressure could reduce the hose life.

Hose layline example



487ST

No-Skive GlobalCore Super Tough

Sizes -4 to -12 exceed ISO 18752-AC
Sizes -16 to -32 exceed ISO 18752-CC

- GlobalCore - *No-Skive*
- ½ ISO 18752 minimum bend radius
- Low force to flex for ease of installation
- 28 MPa constant working pressure
- Extreme abrasion resistant SUPER TOUGH cover

Primary Applications

Medium pressure hydraulic applications with extremely high abrasion risks

Applicable Specifications

Exceed ISO 18752-AC and ISO 18752-BC

Construction

Inner tube: Synthetic rubber
Reinforcement: One or two high-tensile steel wire braids for sizes -4 up to -12
(four-spiral wires for sizes -16 up to -24
Six-spiral wires for size -32)
Cover: Synthetic rubber with a special polyethylene coating

Temperature Range ..... -40 °C up to +125 °C

Exception: Air ..... max. +70 °C
Water ..... max. +85 °C

Recommended Fluids

Hydraulic fluids on a mineral-oil basis, water-glycol and lubricating oils, air and water. For air and gas applications with a pressure exceeding 1.7 MPa, the cover must be pin-pricked. Consult the chemical compatibility section on pages ***Ab-26*** to ***Ab-34*** for more detailed information.

Fitting Series

Series 43/48 for sizes -4 up to -12 

Series 43 for size -16 

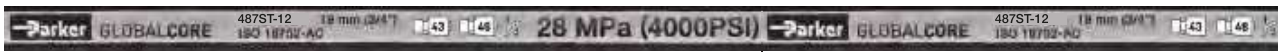
Series 77 for sizes -20 up to -32 

Part Number	Hose I.D.				Hose O.D.	Pressure Rating: max. working pressure		Pressure Rating: min. burst pressure		min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	mm	kg
487ST-4	6	1/4	-4	6.4	13.1	28.0	4000	112.0	16000	50	0.30
487ST-6	10	3/8	-6	9.5	17.2	28.0	4000	112.0	16000	65	0.42
487ST-8	12	1/2	-8	12.7	20.4	28.0	4000	112.0	16000	90	0.52
487ST-10	16	5/8	-10	15.9	23.9	28.0	4000	112.0	16000	100	0.66
487ST-12	19	3/4	-12	19.1	27.8	28.0	4000	112.0	16000	120	0.86
487ST-16	25	1	-16	25.4	37.8	28.0	4000	112.0	16000	150	1.99
487ST-20	31	1 1/4	-20	31.8	46.3	28.0	4000	112.0	16000	210	2.59
487ST-24	38	1 1/2	-24	38.1	52.8	28.0	4000	112.0	16000	250	3.08
487ST-32	51	2	-32	50.8	67.3	28.0	4000	112.0	16000	320	6.47

The combination of high temperature and high pressure could reduce the hose life.

GLOBALCORE

Hose layline example



High Pressure GLOBALCORE™

Index

Parkrimp

Standard

722 Best
Daa-1

No-Skive GlobalCore
Exceeds ISO 18752-BC

High abrasion resistance

722TC Best
Daa-2

No-Skive GlobalCore Tough Cover
Supérieur à ISO 18752-BC

Extreme abrasion resistance

722ST Best
Daa-3

No-Skive GlobalCore Super Tough
Exceeds ISO 18752-BC

Compact Spiral

787 Best
Daa-4

No-Skive GlobalCore Compact Spiral™
Sizes -4 to -6 exceed ISO 18752-AC

797 Best
Daa-7

No-Skive GlobalCore Compact Spiral™
Size -4 exceeds ISO 18752-AC

Compact Spiral – High abrasion resistance

787TC Best
Daa-5

No-Skive GlobalCore Compact Spiral™
Tough Cover

797TC Best
Daa-8

No-Skive GlobalCore Compact Spiral™
Tough Cover

Compact Spiral – Extreme abrasion resistance

787ST Best
Daa-6

No-Skive GlobalCore Compact Spiral™
Super Tough

797ST Best
Daa-9

No-Skive GlobalCore Compact Spiral™
Super Tough

787

No-Skive GlobalCore Compact Spiral™

Sizes -4 to -6 exceed ISO 18752-AC
Sizes -8 to -32 exceed ISO 18752-BC

- 1/2 the bend radius of SAE 100R13
- Constant working pressure of 35.0 MPa
- Reduced O.D. and new construction lead to superior flexibility
- 1/3 less effort to bend
- Weight reduction – up to 26 %

Primary Applications

On- & offshore, construction, injection moulding, mining

Applicable Specifications

Exeeds ISO 18752-AC/BC

Construction

Inner tube: Proprietary synthetic rubber
Reinforcement: Two braid steel wire for sizes -4 to -6, four or six compact spiral steel wire for sizes - 8 to -32
Cover: Synthetic rubber

Recommended Fluids

Petroleum based hydraulic fluids and lubricating oils. Wide Compatibility exceeding Column III, with additional chemical resistance, especialy for diesel and biodiesel. Consult the chemical compatibility section on pages ***Ab-26*** to ***Ab-34*** for more detailed information.

Temperature Range ..... -40 °C up to +100 °C

Exception: Air ..... max. +70 °C
Water ..... max. +85 °C

Fitting Series

Series 43/48 for sizes -4 and -6

Series 77 for sizes -8 up to -32

Part Number	Hose I.D.				Hose O.D.	Pressure Rating: max. working pressure		Pressure Rating: min. burst pressure		min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	mm	kg
787-4	6	1/4	-4	6.3	13.0	35.0	5000	140.0	20000	50	0.31
787-6	10	3/8	-6	10.0	17.2	35.0	5000	140.0	20000	63	0.42
787-8	12	1/2	-8	12.7	21.1	35.0	5000	140.0	20000	90	0.67
787-10	16	5/8	-10	15.9	23.9	35.0	5000	140.0	20000	100	0.80
787-12	19	3/4	-12	19.1	27.9	35.0	5000	140.0	20000	120	1.16
787-16	25	1	-16	25.4	35.7	35.0	5000	140.0	20000	150	1.74
787-20	31	1 1/4	-20	31.8	44.9	35.0	5000	140.0	20000	210	2.89
787-24	38	1 1/2	-24	38.1	52.8	35.0	5000	140.0	20000	255	3.96
787-32	51	2	-32	50.8	67.6	35.0	5000	140.0	20000	318	6.50

Replace the hose when any deformation or damage on the hose cover are visible.
The combination of high temperature and high pressure could reduce the hose life.

Hose layline example

787TC

No-Skive GlobalCore Compact Spiral™

Tough Cover

Sizes -4 to -6 exceed ISO 18752-AC
Sizes -8 to -32 exceed ISO 18752-DC

- 1/2 the bend radius of SAE 100R13
- Constant working pressure of 35.0 MPa
- Reduced O.D. and new construction lead to superior flexibility
- 1/3 less effort to bend
- Weight reduction – up to 26 %
- Highly abrasion resistant TOUGH COVER
- MSHA approved
- Hose is suitable for temporary immersion in mineral oil up to 70 °C with frequent inspections

Primary Applications

On- & offshore, construction, injection moulding, mining

Type Approvals

Details please find on pages ***Ab-16*** to ***Ab-19***

Applicable Specifications

Exeeds SAE 100R13 – ISO 3862 Type R13 –
EN 856 Type R13 – ISO 18752-AC/DC

Construction

Inner tube: Proprietary synthetic rubber
Reinforcement: Two braid steel wire for sizes -4 to -6, four or six compact spiral steel wire for sizes - 8 to -32
Cover: Highly abrasion resistance MSHA approved synthetic rubber

Recommended Fluids

Petroleum based hydraulic fluids and lubricating oils. Wide Compatibility exceeding Column III, with additional chemical resistance, especialy for diesel and biodiesel. Consult the chemical compatibility section on pages ***Ab-26*** to ***Ab-34*** for more detailed information.

Temperature Range

..... -40 °C up to +125 °C
(sizes -4 to -6 up to +100 °C)

Exception: Air ..... max. +70 °C
Water ..... max. +85 °C

Fitting Series

Series 43/48 for sizes -4 and -6

Series 77 for sizes -8 up to -32

Part Number	Hose I.D.				Hose O.D.	Pressure Rating: max. working pressure		Pressure Rating: min. burst pressure		min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	mm	kg
787TC-4	6	1/4	-4	6.3	13.0	35.0	5000	140.0	20000	50	0.31
787TC-6	10	3/8	-6	10.0	17.2	35.0	5000	140.0	20000	63	0.42
787TC-8	12	1/2	-8	12.7	21.1	35.0	5000	140.0	20000	90	0.67
787TC-10	16	5/8	-10	15.9	23.9	35.0	5000	140.0	20000	100	0.80
787TC-12	19	3/4	-12	19.1	27.9	35.0	5000	140.0	20000	120	1.16
787TC-16	25	1	-16	25.4	35.7	35.0	5000	140.0	20000	150	1.74
787TC-20	31	1 1/4	-20	31.8	44.9	35.0	5000	140.0	20000	210	2.89
787TC-24	38	1 1/2	-24	38.1	52.8	35.0	5000	140.0	20000	255	3.96
787TC-32	51	2	-32	50.8	67.6	35.0	5000	140.0	20000	318	6.50

Replace the hose when any deformation or damage on the hose cover are visible.
The combination of high temperature and high pressure could reduce the hose life.

GLOBALCORE

Hose layline example

787ST

No-Skive GlobalCore Compact Spiral™

Super Tough

Sizes -4 to -6 exceed ISO 18752-AC
Sizes -8 to -32 exceed ISO 18752-DC

- 1/2 the bend radius of SAE 100R13
- Constant working pressure of 35.0 MPa
- Reduced O.D. and new construction lead to superior flexibility
- 1/3 less effort to bend
- Weight reduction – up to 26 %
- Extreme abrasion resistant SUPER TOUGH cover

Primary Applications

On- & offshore, construction, injection moulding, mining

Type Approvals

Details please find on pages ***Ab-16*** to ***Ab-19***

Applicable Specifications

Exeeds SAE 100R13 – ISO 3862 Type R13 –
EN 856 Type R13 – ISO 18752-AC/DC

Construction

Inner tube: Proprietary synthetic rubber
Reinforcement: Two braid steel wire for sizes -4 to -6, four or six compact spiral steel wire for sizes - 8 to -32
Cover: Synthetic rubber with a special polyethylene coating

Recommended Fluids

Petroleum based hydraulic fluids and lubricating oils. Wide Compatibility exceeding Column III, with additional chemical resistance, especialy for diesel and biodiesel. Consult the chemical compatibility section on pages ***Ab-26*** to ***Ab-34*** for more detailed information.

Temperature Range ..... -40 °C up to +125 °C (sizes -4 to -6 up to +100 °C)

Exception: Air ..... max. +70 °C
Water ..... max. +85 °C

Fitting Series

Series 43/48 for sizes -4 and -6

Series 77 for sizes -8 up to -32

Part Number	Hose I.D.				Hose O.D.	Pressure Rating: max. working pressure		Pressure Rating: min. burst pressure		min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	mm	kg
787ST-4	6	1/4	-4	6.3	13.0	35.0	5000	140.0	20000	50	0.31
787ST-6	10	3/8	-6	10.0	17.2	35.0	5000	140.0	20000	63	0.42
787ST-8	12	1/2	-8	12.7	21.1	35.0	5000	140.0	20000	90	0.67
787ST-10	16	5/8	-10	15.9	23.9	35.0	5000	140.0	20000	100	0.80
787ST-12	19	3/4	-12	19.1	27.9	35.0	5000	140.0	20000	120	1.16
787ST-16	25	1	-16	25.4	35.7	35.0	5000	140.0	20000	150	1.74
787ST-20	31	1 1/4	-20	31.8	44.9	35.0	5000	140.0	20000	210	2.89
787ST-24	38	1 1/2	-24	38.1	52.8	35.0	5000	140.0	20000	255	3.96
787ST-32	51	2	-32	50.8	67.6	35.0	5000	140.0	20000	318	6.50

Replace the hose when any deformation or damage on the hose cover are visible.
The combination of high temperature and high pressure could reduce the hose life.

Hose layline example

797

No-Skive GlobalCore Compact Spiral™

Size -4 exceeds ISO 18752-AC
Sizes -6 to -32 exceed ISO 18752-BC

- 1/2 the bend radius of SAE 100R15
- Constant working pressure of 42.0 MPa
- Reduced O.D. and new construction lead to superior flexibility
- 1/3 less effort to bend
- Weight reduction – up to 26 %

Primary Applications

On- & offshore, construction, injection moulding, mining

Applicable Specifications

Exceed ISO 18752-AC/CC/DC

Construction

Inner tube: Proprietary synthetic rubber
Reinforcement: Two braid steel wire for size -4, four or six compact spiral steel wire for sizes - 6 to -32
Cover: Synthetic rubber

Temperature Range ..... -40 °C up to +100 °C

Exception: Air ..... max. +70 °C
Water ..... max. +85 °C

Recommended Fluids

Petroleum based hydraulic fluids and lubricating oils. Wide Compatibility exceeding Column III, with additional chemical resistance, especialy for diesel and biodiesel. Consult the chemical compatibility section on pages ***Ab-26*** to ***Ab-34*** for more detailed information.

Fitting Series

Series 43/48 for size -4

Series 43 for size -6

Series 77 for sizes -8 up to -32

Part Number	Hose I.D.				Hose O.D.	Pressure Rating: max. working pressure		Pressure Rating: min. burst pressure		min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	mm	kg
797-4	6	1/4	-4	6.3	13.0	42.0	6000	168.0	24000	50	0.31
797-6	10	3/8	-6	10.0	17.0	42.0	6000	168.0	24000	63	0.46
797-8	12	1/2	-8	12.7	21.1	42.0	6000	168.0	24000	100	0.67
797-10	16	5/8	-10	15.9	23.9	42.0	6000	168.0	24000	115	0.80
797-12	19	3/4	-12	19.1	27.9	42.0	6000	168.0	24000	135	1.16
797-16	25	1	-16	25.4	35.7	42.0	6000	168.0	24000	165	1.74
797-20	31	1 1/4	-20	31.8	44.9	42.0	6000	168.0	24000	225	2.89
797-24	38	1 1/2	-24	38.1	52.8	42.0	6000	168.0	24000	305	3.96
797-32	51	2	-32	50.8	67.6	42.0	6000	168.0	24000	380	6.50

Replace the hose when any deformation or damage on the hose cover are visible.
The combination of high temperature and high pressure could reduce the hose life.

GLOBALCORE

Hose layline example

797TC

No-Skive GlobalCore Compact Spiral™

Tough Cover

Size -4 exceeds ISO 18752-AC
Sizes -8 to -20 exceed ISO 18752-DC
Sizes -6, -24, -32 exceed ISO 18752-CC

- 1/2 the bend radius of SAE 100R15
- Constant working pressure of 42.0 MPa
- Reduced O.D. and new construction lead to superior flexibility
- 1/3 less effort to bend
- Weight reduction – up to 26 %
- Highly abrasion resistant **TOUGH** COVER
- MSHA approved
- Hose is suitable for temporary immersion in mineral oil up to 70 °C with frequent inspections

Primary Applications

On- & offshore, construction, injection moulding, mining

Type Approvals

Details please find on pages ***Ab-16*** to ***Ab-19***

Applicable Specifications

Exeeds SAE 100R15 – ISO 3862 Type R15 –
ISO 18752-AC/CC/DC

Construction

Inner tube: Proprietary synthetic rubber
Reinforcement: Two braid steel wire for size -4,
four or six compact spiral steel wire
for sizes - 6 to -32
Cover: Highly abrasion resistance
MSHA approved synthetic rubber

Temperature Range ..... -40 °C up to +125 °C (size -4 up to +100 °C)

Exception: Air ..... max. +70 °C
Water ..... max. +85 °C

Recommended Fluids

Petroleum based hydraulic fluids and lubricating oils.
Wide Compatibility exceeding Column III, with additional chemical resistance, especialy for diesel and biodiesel.
Consult the chemical compatibility section on pages ***Ab-26*** to ***Ab-34*** for more detailed information.

Fitting Series

Series 43/48 for size-4 — 43 48
Series 43 for size -6 — 43
Series 77 for sizes -8 up to -32 — 77

Part Number	Hose I.D.				Hose O.D.	Pressure Rating: max. working pressure		Pressure Rating: min. burst pressure		min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	mm	kg
797TC-4	6	1/4	-4	6.3	13.0	42.0	6000	168.0	24000	50	0.31
797TC-6	10	3/8	-6	10.0	17.0	42.0	6000	168.0	24000	63	0.46
797TC-8	12	1/2	-8	12.7	21.1	42.0	6000	168.0	24000	100	0.67
797TC-10	16	5/8	-10	15.9	23.9	42.0	6000	168.0	24000	115	0.80
797TC-12	19	3/4	-12	19.1	27.9	42.0	6000	168.0	24000	135	1.16
797TC-16	25	1	-16	25.4	35.7	42.0	6000	168.0	24000	165	1.74
797TC-20	31	1 1/4	-20	31.8	44.9	42.0	6000	168.0	24000	225	2.89
797TC-24	38	1 1/2	-24	38.1	52.8	42.0	6000	168.0	24000	305	3.96
797TC-32	51	2	-32	50.8	67.6	42.0	6000	168.0	24000	380	6.50

Replace the hose when any deformation or damage on the hose cover are visible.
The combination of high temperature and high pressure could reduce the hose life.

Hose layline example

797ST

No-Skive GlobalCore Compact Spiral™

Super Tough

Size -4 exceeds ISO 18752-AC
Sizes -8 to -20 exceed ISO 18752-DC
Sizes -6, -24, -32 exceed ISO 18752-CC

- 1/2 the bend radius of SAE 100R15
- Constant working pressure of 42.0 MPa
- Reduced O.D. and new construction lead to superior flexibility
- 1/3 less effort to bend
- Weight reduction – up to 26 %
- Extreme abrasion resistant SUPER TOUGH cover

Primary Applications

On- & offshore, construction, injection moulding, mining

Type Approvals

Details please find on pages ***Ab-16*** to ***Ab-19***

Applicable Specifications

Exeeds SAE 100R15 – ISO 3862 Type R15 –
ISO 18752-AC/CC/DC

Construction

Inner tube: Proprietary synthetic rubber
Reinforcement: Two braid steel wire for size -4,
four or six compact spiral steel wire
for sizes - 6 to -32
Cover: Synthetic rubber
with a special polyethylene coating

Temperature Range ..... -40 °C up to +125 °C (size -4 up to +100 °C)

Exception: Air ..... max. +70 °C
Water ..... max. +85 °C

Recommended Fluids

Petroleum based hydraulic fluids and lubricating oils. Wide Compatibility exceeding Column III, with additional chemical resistance, especialy for diesel and biodiesel. Consult the chemical compatibility section on pages ***Ab-26*** to ***Ab-34*** for more detailed information.

Fitting Series

Series 43/48 for size -4 — 43 — 48
Series 43 for size -6 — 43
Series 77 for sizes -8 up to -32 — 77

Part Number	Hose I.D.				Hose O.D.	Pressure Rating: max. working pressure		Pressure Rating: min. burst pressure		min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	mm	kg
797ST-4	6	1/4	-4	6.3	13.0	42.0	6000	168.0	24000	50	0.31
797ST-6	10	3/8	-6	10.0	17.0	42.0	6000	168.0	24000	63	0.46
797ST-8	12	1/2	-8	12.7	21.1	42.0	6000	168.0	24000	100	0.67
797ST-10	16	5/8	-10	15.9	23.9	42.0	6000	168.0	24000	115	0.80
797ST-12	19	3/4	-12	19.1	27.9	42.0	6000	168.0	24000	135	1.16
797ST-16	25	1	-16	25.4	35.7	42.0	6000	168.0	24000	165	1.74
797ST-20	31	1 1/4	-20	31.8	44.9	42.0	6000	168.0	24000	225	2.89
797ST-24	38	1 1/2	-24	38.1	52.8	42.0	6000	168.0	24000	305	3.96
797ST-32	51	2	-32	50.8	67.6	42.0	6000	168.0	24000	380	6.50

Replace the hose when any deformation or damage on the hose cover are visible.
The combination of high temperature and high pressure could reduce the hose life.

GLOBALCORE

Hose layline example

High Pressure

	Parkrimp			ParLock			
Fittings Series	70	73	77	VS	V4/V6	V5	WB
Chapter	Db	Dc	Dd	De	Df	Dg	Dh
Shell				1	1	1	1
DIN – Metric	1 – 4	1 – 4	1 – 4	2 – 5	2 – 5	2 – 3	2
BSP	5 – 7	5 – 6	5 – 6	6 – 7	6 – 8		3
SAE	8 – 10	7 – 9	7 – 9	8 – 10	9 – 11		4
Flange	11 – 14	10 – 15	10 – 20	11 – 13	12 – 22		
ORFS	15 – 17	16 – 18	21 – 23	14 – 15	23 – 25		
French Standard			24				
Others	18	19					
Special Fittings		20	25				

Parkrimp

3-braids standard

372

Dab-2

No-Skive **Compact**
3-wire braid compact
hose with
4SP working pressures

3-braids low temperature

371LT

Dab-1

No-Skive **Compact**
3-wire braid low-temperature compact
hose with 4SP working pressures

3-braids high abrasion resistance

372TC

Dab-4

No-Skive **Compact**
3-wire braid compact hose
with
4SP working pressures

3-braids railway

372RH

Dab-3

No-Skive **Compact**
3-wire braid with fire-retardant cover

Parkrimp

Standard

SX35 Good
Dab-5

No-Skive **Multispiral**
ISO 3862 Type R13 – Parker Specifications

SX42 Good
Dab-8

No-Skive **Multispiral**
ISO 3862 Type R15 – Parker Specifications

701 Better
Dab-11

No-Skive **Multispiral**
Exceeds ISO 3862 Type 4SP – EN 856 Type 4SP

731 Better
Dab-13

No-Skive **Multispiral**
Exceeds ISO 3862 Type 4SH – EN 856 Type 4SH

Low temperature

SX35LT
Dab-6

No-Skive **Multispiral**
Parker Specification

SX42LT
Dab-9

No-Skive **Multispiral**
Parker Specification

Phosphate Ester

774
Dab-15

No-Skive **Multispiral**
For phosphate ester base fluids

F42
Dab-17

No-Skive **Multispiral**
For phosphate ester base fluids

High abrasion resistance

SX35TC Good
Dab-7

No-Skive **Multispiral Tough Cover**
ISO 3862 Type R13 – Parker Specifications

SX42TC Good
Dab-10

No-Skive **Multispiral Tough Cover**
ISO 3862 Type R15 – Parker Specifications

701TC
Dab-12

No-Skive **Multispiral Tough Cover**
ISO 3862 Type 4SP – EN 856 Type 4SP

731TC
Dab-14

No-Skive **Multispiral**
ISO 3862 Type 4SH – EN 856 Type 4SH

Railway

797RH
Dab-16

No-Skive **Compact Spiral™**
Fire-retardant cover

SX42

No-Skive Multispiral

ISO 3862 Type R15 – Parker Specifications

- *No-Skive* hose construction
- High performance
- Reinforcement of four or six spiral high-tensile steel wire
- Constant working pressure of 42.0 MPa
- Temperature range up to +125 °C

Primary Applications

General high pressure hydraulic applications

Applicable Specifications

ISO 3862 Type R15 – Parker Specification

Construction

Inner tube: Synthetic rubber
Reinforcement: Four or six spiral high-tensile steel wire
Cover: Synthetic rubber

Temperature Range ..... -40 °C up to +125 °C

Exception: Air ..... max. +70 °C
Water ..... max. +85 °C

Recommended Fluids

Hydraulic fluids on a mineral-oil basis, water-glycol and lubricating oils, air and water. For air and gas applications with a pressure exceeding 1.7 MPa, the cover must be pin-pricked. Consult the chemical compatibility section on pages ***Ab-26*** to ***Ab-34*** for more detailed information.

Fitting Series

Size -12 — 73

Size -16 and -20 — 77

Part Number	Hose I.D.				Hose O.D.	Pressure Rating: max. working pressure		Pressure Rating: min. burst pressure		min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	mm	kg
SX42-12	20	3/4	-12	19.1	32.4	42.0	6000	168.0	24000	260	1.72
SX42-16	25	1	-16	25.4	38.2	42.0	6000	168.0	24000	330	1.74
SX42-20	32	1 1/4	-20	31.5	46.3	42.0	6000	168.0	24000	400	2.98

The combination of high temperature and high pressure could reduce the hose life.

Hose layline example

Parker NO-SKIVE - SX42-12 WP 42,0 MPa (6000 PSI) I°° ISO 3862 R15 - 19 mm (3/4") MADE IN ITALY

SX42LT

No-Skive Multispiral

Parker Specification

- *No-Skive* hose construction
- Superior performances in extreme cold conditions
- Reinforcement of four or six high tensile steel wires
- Constant working pressure of 42.0 MPa
- Low Temperature range up to -57 °C (-70 °F)

Primary Applications

General high pressure hydraulic applications for very low temperature environments

Applicable Specifications

Parker Specification

Construction

Inner tube: Synthetic rubber
Reinforcement: Four or six spiral high-tensile steel wires
Cover: Synthetic rubber

Temperature Range ..... -57 °C up to +100 °C

Exception: Air ..... max. +70 °C
Water ..... max. +85 °C

Recommended Fluids

Hydraulic fluids on a mineral-oil basis, water-glycol and lubricating oils, air and water. For air and gas applications with a pressure exceeding 1.7 MPa, the cover must be pin-pricked. Consult the chemical compatibility section on pages ***Ab-26*** to ***Ab-34*** for more detailed information.

Fitting Series

Size -12 — 73

Size -16 and -20 — 77

Part Number	Hose I.D.				Hose O.D.	Pressure Rating: max. working pressure		Pressure Rating: min. burst pressure		min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	mm	kg
SX42LT-12	20	3/4	-12	19.1	32.4	42.0	6000	168.0	24000	260	1.72
SX42LT-16	25	1	-16	25.4	38.2	42.0	6000	168.0	24000	330	1.74
SX42LT-20	32	1 1/4	-20	31.5	46.3	42.0	6000	168.0	24000	400	2.98

The combination of high temperature and high pressure could reduce the hose life.

Hose layline example

SX42TC

No-Skive Multispiral Tough Cover

ISO 3862 Type R15 – Parker Specifications

- *No-Skive* hose construction
- High performance
- Highly abrasion resistant **TOUGH** COVER
- MSHA approved
- Reinforcement of four or six spiral high-tensile steel wire
- Constant working pressure of 42.0 MPa
- Temperature range up to +125 °C

Primary Applications

General high pressure hydraulic applications

Applicable Specifications

ISO 3862 Type R15 – Parker Specification

Construction

Inner tube:	Synthetic rubber
Reinforcement:	Four or six spiral high-tensile steel wire
Cover:	Highly abrasion resistance MSHA approved synthetic rubber

Temperature Range ..... -40 °C up to +125 °C

Exception:	Air	max. +70 °C
	Water	max. +85 °C

Recommended Fluids

Hydraulic fluids on a mineral-oil basis, water-glycol and lubricating oils, air and water. For air and gas applications with a pressure exceeding 1.7 MPa, the cover must be pin-pricked. Consult the chemical compatibility section on pages ***Ab-26*** to ***Ab-34*** for more detailed information.

Fitting Series

Size -12 — **73**

Size -16 and -20 — **77**

Part Number	Hose I.D.				Hose O.D.	Pressure Rating: max. working pressure		Pressure Rating: min. burst pressure		min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	mm	kg
SX42TC-12	20	3/4	-12	19.1	32.4	42.0	6000	168.0	24000	260	1.72
SX42TC-16	25	1	-16	25.4	38.2	42.0	6000	168.0	24000	330	1.74
SX42TC-20	32	1 1/4	-20	31.5	46.3	42.0	6000	168.0	24000	400	2.98

The combination of high temperature and high pressure could reduce the hose life.

Hose layline example

Parker NO-SKIVE - SX42TC-12 WP 42,0 MPa (6000 PSI) I°° ISO 3862 R15 - 19 mm (3/4") MADE IN ITALY

797RH

No-Skive Compact Spiral™

Fire-retardant cover

- 1/2 the bend radius of SAE 100R15
- Constant working pressure of 42.0 MPa
- Reduced O.D. and new construction lead to superior flexibility
- 1/3 less effort to bend
- Weight reduction – up to 26 %
- Railway approved:
  - European Standard EN45545 HL2 for R22 (internal) and R23 (external)

Primary Applications

General high pressure hydraulic circuits for railway applications.

Type Approvals

Details please find on pages ***Ab-16*** to ***Ab-19***

Applicable Specifications

Exceed SAE 100R15 - ISO 3862 Type R15 - ISO 18752-DC

Construction

Inner tube: Proprietary synthetic rubber
Reinforcement: Four spiral high-tensile steel wire
Cover: Fire retardant synthetic rubber

Temperature Range ..... -40 °C up to +125 °C

Exception: Air ..... max. +70 °C
Water ..... max. +85 °C

Recommended Fluids

Petroleum base hydraulic fluids and lubricating oils. Wide Compatibility exceeding Column III, with additional chemical resistance, especialy for diesel and biodiesel. Consult the chemical compatibility section on pages ***Ab-26*** to ***Ab-34*** for more detailed information.

Fitting Series

77

Part Number	Hose I.D.				Hose O.D.	Pressure Rating: max. working pressure		Pressure Rating: min. burst pressure		min. bend radius	weight
	DN	Inch	Size	mm	mm	MPa	psi	MPa	psi	mm	kg
797RH-8	12	1/2	-8	12.7	21.1	42.0	6000	168.0	24000	100	0.67
797RH-10	16	5/8	-10	15.9	23.9	42.0	6000	168.0	24000	115	0.80
797RH-12	19	3/4	-12	19.1	27.9	42.0	6000	168.0	24000	135	1.16
797RH-16	25	1	-16	25.4	35.7	42.0	6000	168.0	24000	165	1.74

Replace the hose when any deformation or damage on the hose cover are visible.
The combination of high temperature and high pressure could reduce the hose life.

Hose layline example